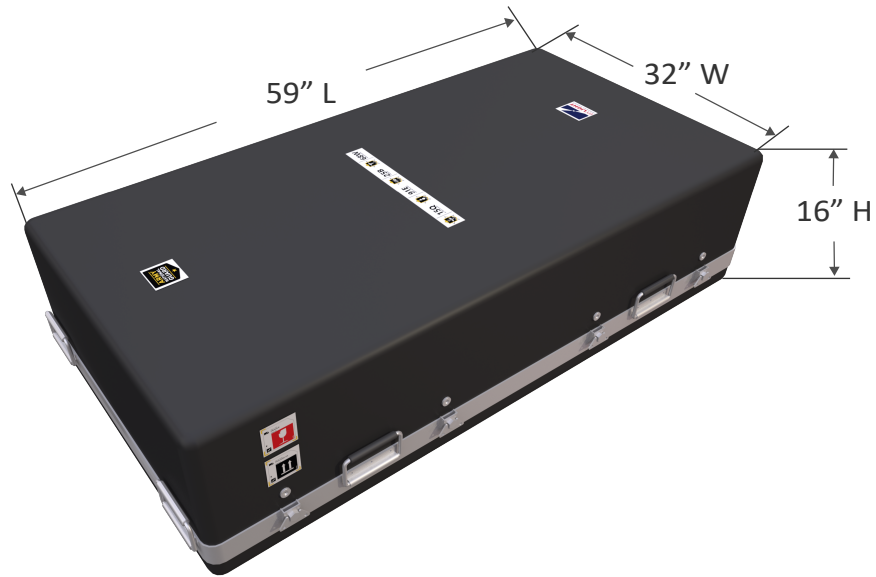
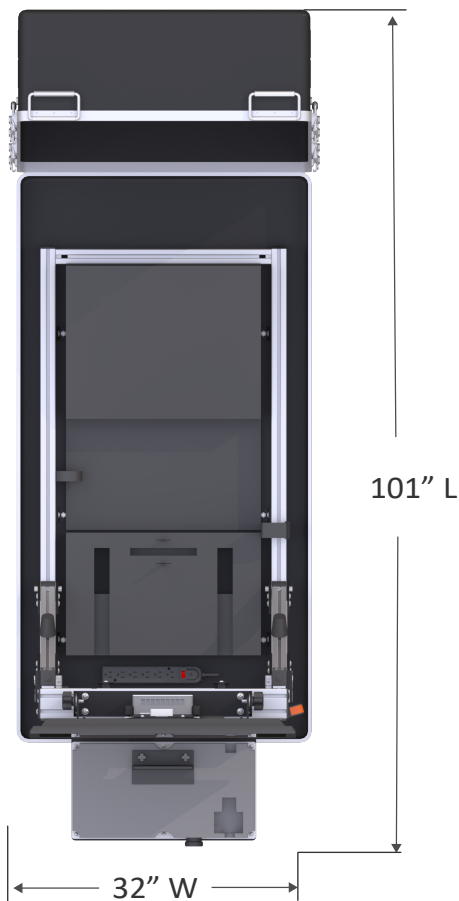


# VOCATIONAL RECRUITER TOUCH SCREEN KIT ASSEMBLY/DISASSEMBLY DIAGRAM

## FOOTPRINT/SPACE REQUIREMENTS



**KIT CASE 1 OF 1 - PACKAGED**



**DEPLOYED - TOP VIEW**

**(Length Includes Simulated Welding Gun - Not Shown)**



**DEPLOYED - ANGLED VIEW**

**RESTRICTED USE**

**Access Limited to Authorized Personnel**

# VOCATIONAL RECRUITER TOUCH SCREEN KIT ASSEMBLY AND DISASSEMBLY DIAGRAM

## LEGEND

- A** SIMULATED WELDER  
(MID ASSEMBLY)
- B** SIMULATED WELDING GUN
- C** REMOTE CONTROL

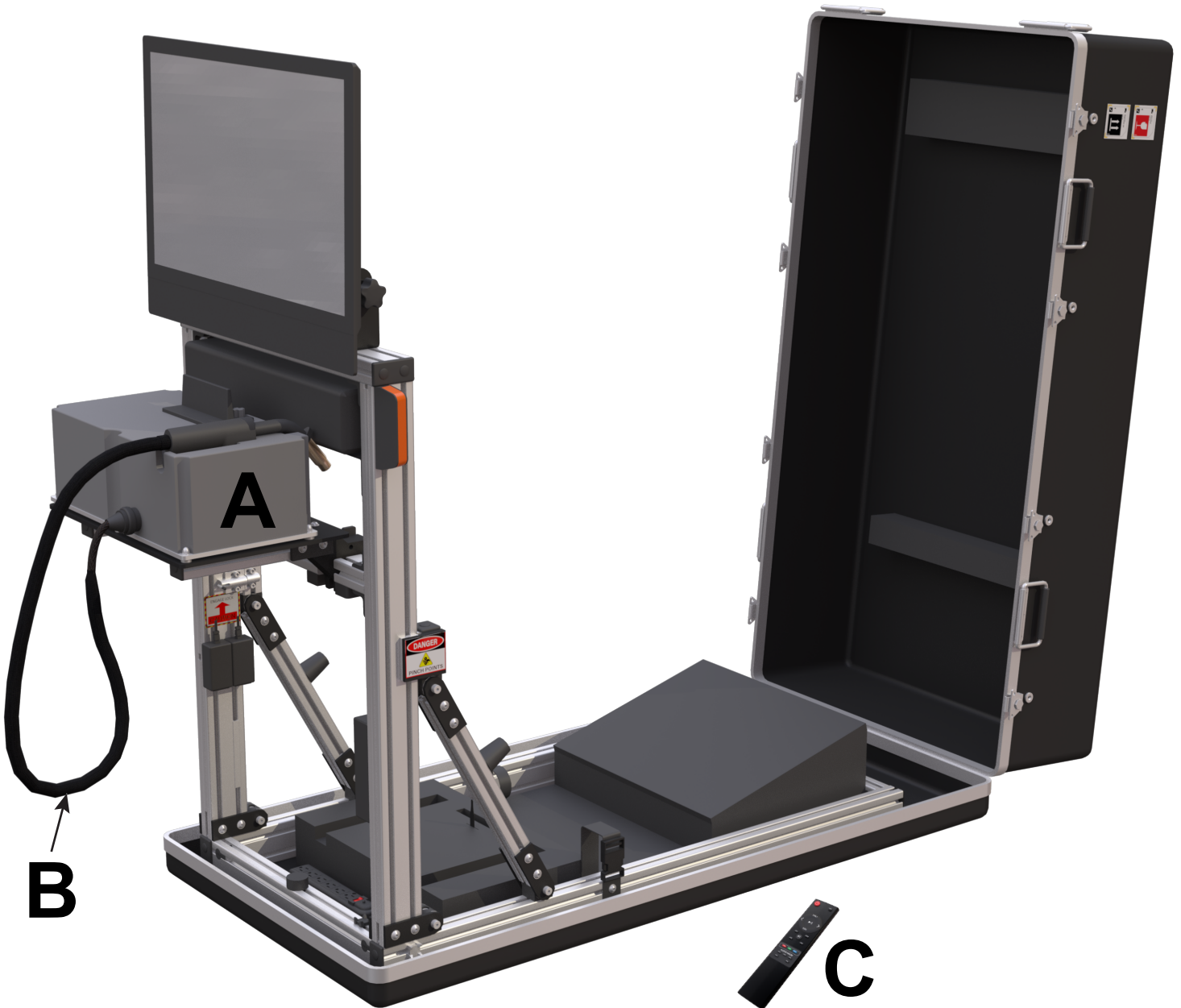
## INITIAL SETUP

Tools and Special Tools	None required
Materials and Parts	Vocational Recruiter Touch Screen Kit
Personnel Required	1
Equipment Condition	Access to power source Kit in place where kiosk will be used

View Vocational Recruiter instructional videos and manuals at:

<https://bylight.com/capabilities/products/mission-reconfigurableltm-simulation-platform/VRecSystems>

For maintenance, service, and support call By Light Port Orange Help Desk: 1 (888) 776-3865



**RESTRICTED USE**

**Access Limited to Authorized Personnel**



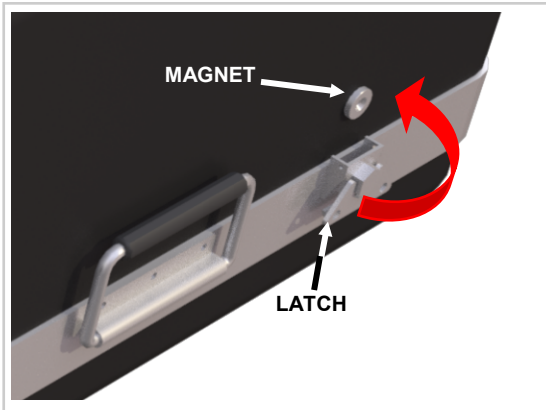
# VOCATIONAL RECRUITER TOUCH SCREEN KIT ASSEMBLY AND DISASSEMBLY DIAGRAM

## ASSEMBLY

### NOTE

In some steps, assembly details are shown without case and colors are adjusted for clarity.

1. With case in place where kiosk will be used, disengage eight case latches. Ensure latches are pressed upward and engaged with magnet .



### CAUTION

LID SUPPORT STRAPS MAY CATCH ON EQUIPMENT WHEN CASE IS OPENED. CASE LID MUST BE OPENED SLOWLY, ENSURING STRAPS ARE CLEAR OF EQUIPMENT TO AVOID DAMAGE.

2. Slowly open case lid, ensuring lid support straps are clear of equipment.
3. On right side of case, release strap clip securing upright to case.



### CAUTION

MONITOR CAN BECOME LOOSE AND MAY MOVE WHEN UPRIGHTS ARE RAISED INTO POSITION. MONITOR KNOBS MUST BE TIGHT BEFORE RAISING UPRIGHTS INTO POSITION TO AVOID DAMAGE.

4. Ensure monitor knobs on both sides are tight before lifting uprights into place.

### WARNING

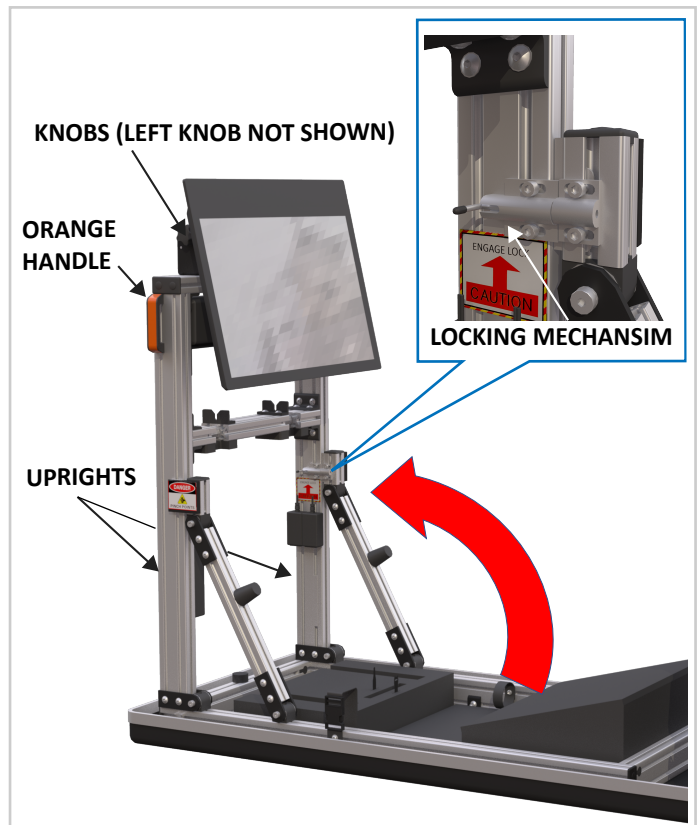


CASE MAY SLIDE IF UPRIGHTS ARE LIFTED TOO QUICKLY. UPRIGHTS MUST BE LIFTED SLOWLY, USING CARE TO KEEP CASE FROM SLIDING.



HANDS MAY BE PINCHED OR CRUSHED AND TOUCH SCREEN MONITOR MAY FALL IF UPRIGHTS ARE NOT PROPERLY LOCKED INTO POSITION.

5. Using orange handle, carefully and slowly lift upright to standing position to prevent case from sliding. Ensure spring loaded locking mechanisms are engaged with upright.



**RESTRICTED USE**

**Access Limited to Authorized Personnel**

# VOCATIONAL RECRUITER TOUCH SCREEN KIT ASSEMBLY AND DISASSEMBLY DIAGRAM

## ASSEMBLY CONTINUED

### NOTE

In some steps, assembly details are shown without case and colors are adjusted for clarity.

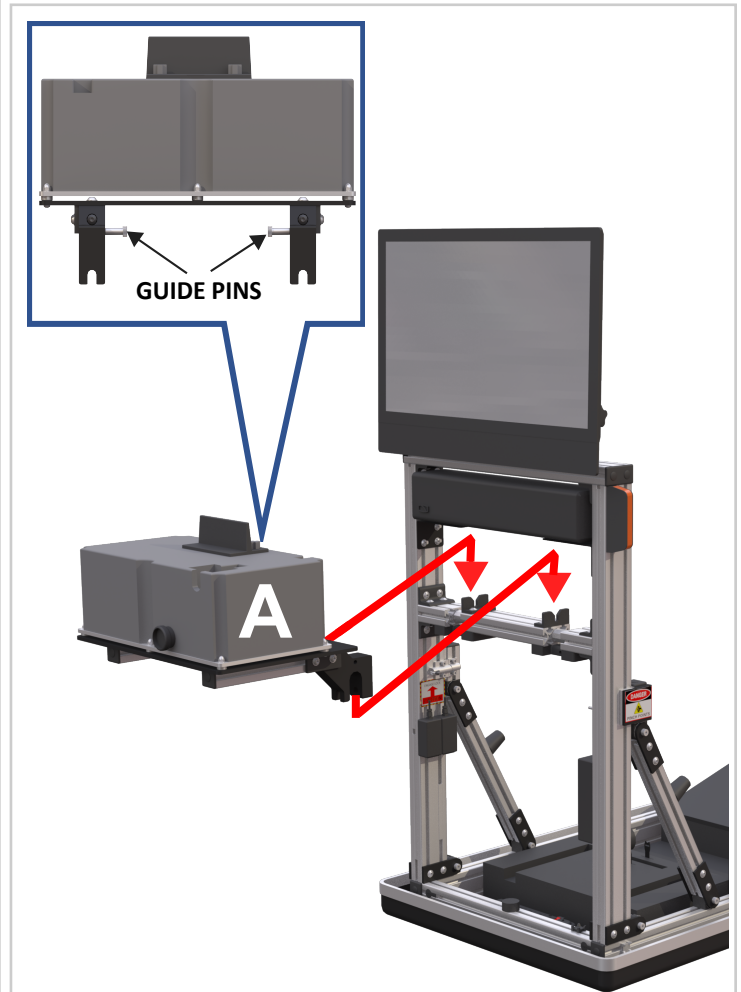
6. Loosen two knobs on monitor and carefully rotate monitor into upright position.



7. Tighten two knobs on backside of monitor to secure into position.



8. Remove **Part A** (simulated welder) from case and install onto upright crossbar, ensuring guide pins slide into crossbar bracket.



9. Unlatch strap securing **Part B** (simulated welding gun) and remove from case.

# VOCATIONAL RECRUITER TOUCH SCREEN KIT ASSEMBLY AND DISASSEMBLY DIAGRAM

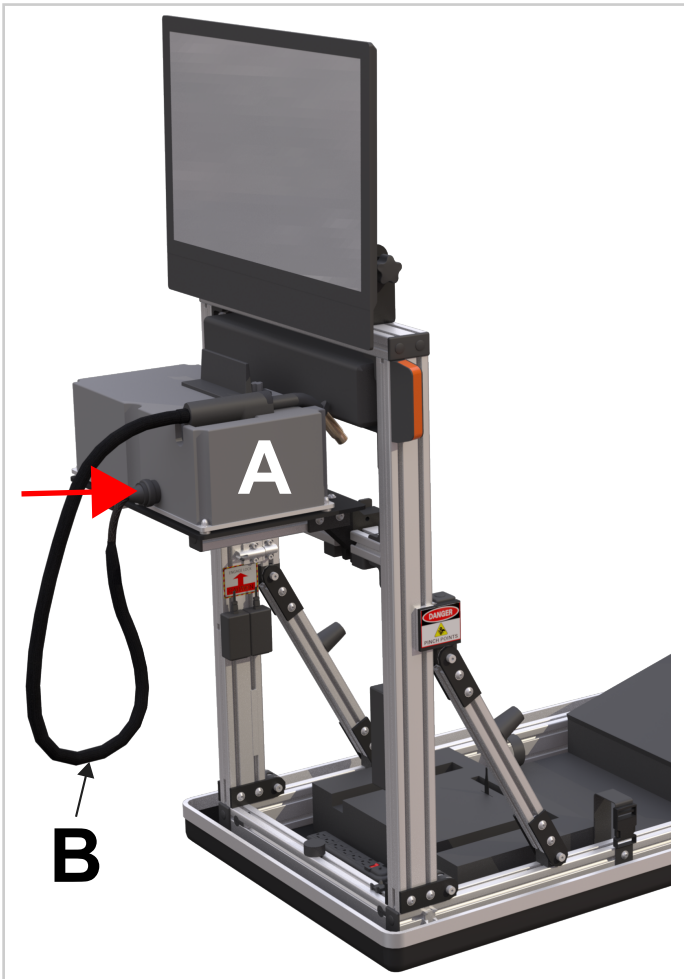
## ASSEMBLY CONTINUED

### NOTE

In some steps, assembly details are shown without case and colors are adjusted for clarity.

10. Match silver keyway and install **Part B** (simulated welding gun) connector to **Part A** (simulated welder). Tighten connector to secure.

11. Connect USB-B and Power cables to back of **Part A** (simulated welder).



**RESTRICTED USE**

**Access Limited to Authorized Personnel**

# VOCATIONAL RECRUITER TOUCH SCREEN KIT ASSEMBLY AND DISASSEMBLY DIAGRAM

## DISASSEMBLY

### NOTE

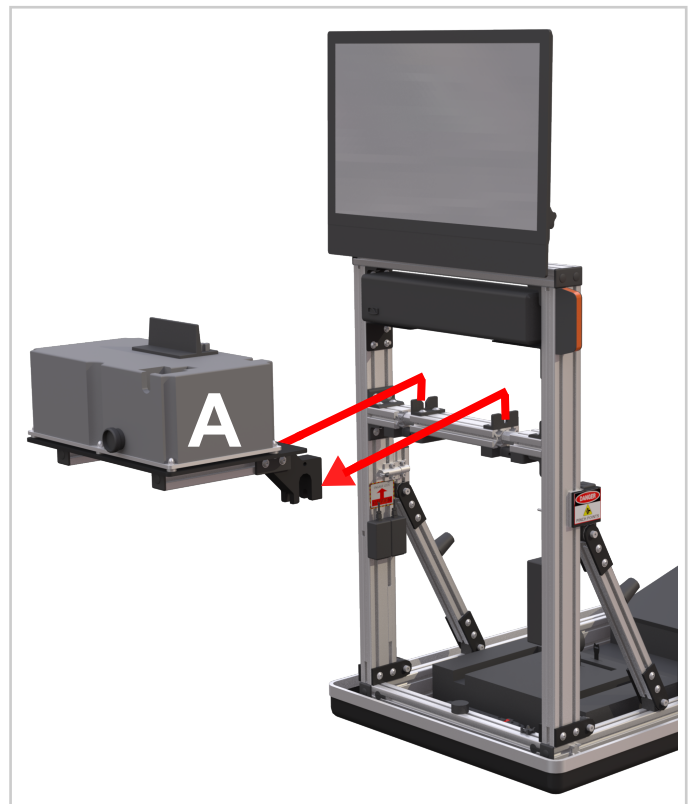
In some steps, disassembly details are shown without case for clarity.

### CAUTION

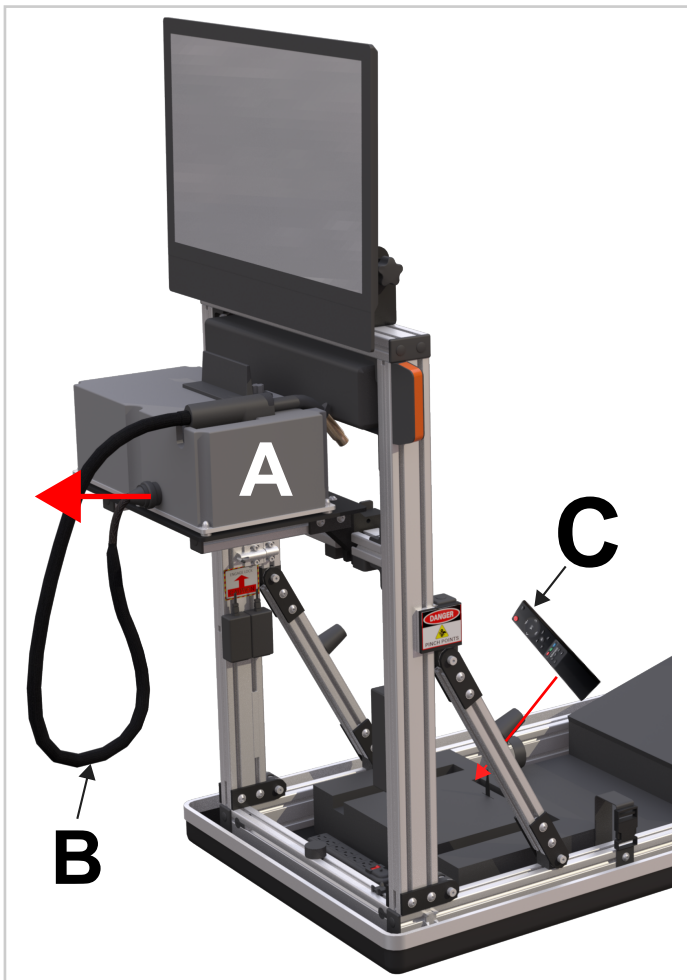
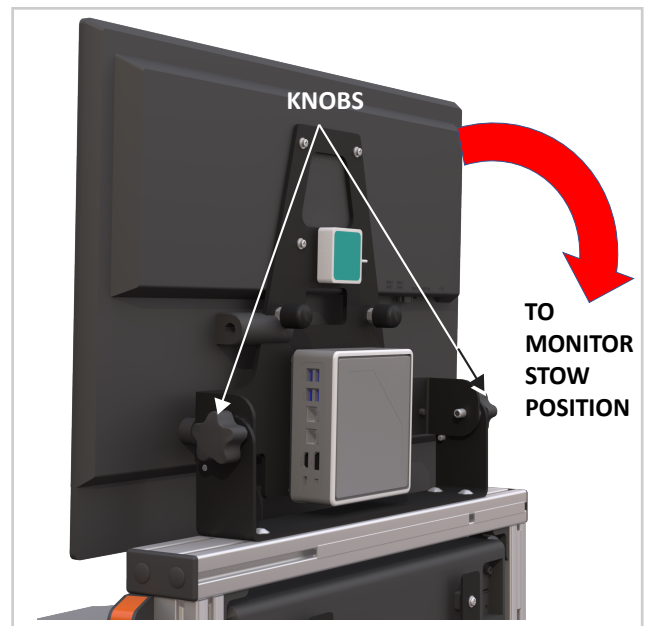
REMOVE ALL POWER BEFORE BEGINNING DISASSEMBLY OR MAINTENANCE ON THIS ASSEMBLY.

1. Remove all power from Touch Screen Kiosk.
2. Disconnect USB-B and power cables from back of **Part A** (simulated welder) and leave in place.
3. Loosen and disconnect **Part B** (simulated welding gun) connector from **Part A** (simulated welder).
4. Stow **Part B** (simulated welding gun) and **Part C** (remote control) in kit case, ensuring each is strapped into place to secure.

5. Lift **Part A** (simulated welder) up off and away from upright crossbar. Stow in kit case.



6. Loosen two knobs on backside of monitor and carefully rotate monitor into stow position. Tighten knobs to secure.



**RESTRICTED USE**

**Access Limited to Authorized Personnel**



# VOCATIONAL RECRUITER TOUCH SCREEN KIT ASSEMBLY AND DISASSEMBLY DIAGRAM

## DISASSEMBLY CONTINUED

### NOTE

In some steps, assembly details are shown without case for clarity.



### WARNING

HANDS MAY BE PINCHED OR CRUSHED AND TOUCH SCREEN MONITOR MAY FALL IF UPRIGHTS ARE NOT SUPPORTED AFTER LOCKING MECHANISMS ARE DISENGAGED.

7. Disengage spring loaded locking mechanisms.



### CAUTION

MONITOR CAN BECOME LOOSE AND MAY MOVE WHEN UPRIGHTS ARE LOWERED INTO POSITION. MONITOR KNOBS MUST BE TIGHT BEFORE LOWERING UPRIGHTS INTO STOW POSITION TO AVOID DAMAGE.

8. Ensure monitor knobs on both sides are tight before lowering uprights into stow position.

9. Move cables clear of pinch points before lowering uprights

### WARNING

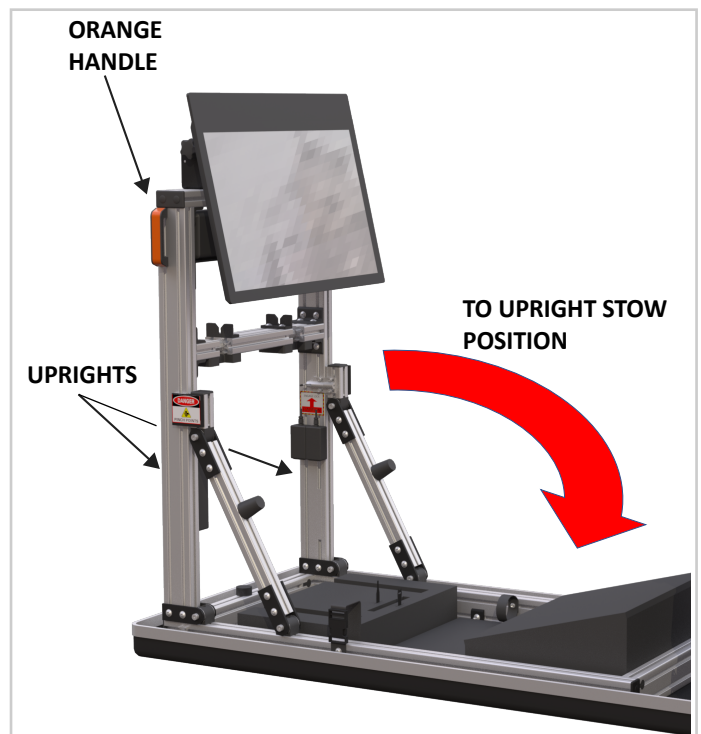


CASE MAY SLIDE IF UPRIGHTS ARE LOWERED TOO QUICKLY. UPRIGHTS MUST BE LOWERED SLOWLY, USING CARE TO KEEP CASE FROM SLIDING.



HANDS MAY BE PINCHED OR CRUSHED IF ORANGE HANDLE IS NOT USED TO LOWER UPRIGHTS INTO STOW POSITION.

10. Using orange handle, carefully and slowly (to prevent case from sliding) lower upright to stow position. Secure folded upright with strap on right side of case.



11. Stow power cord by wrapping counterclockwise in case around stowed kit. Ensure plug end is next to **Part A** (simulated welder).

12. Stow any peripherals on top of **Part B** (simulated Welding gun) in foam cutout.

13. Close case lid and secure 8 latches.

**RESTRICTED USE**

**Access Limited to Authorized Personnel**